

ST1506

Aluminiumnitrogen membrane module

Minimum Outlet Flow Rate ⁽¹⁾



Inlet Pressure		Purity (Remaining Oxygen Content)											
		99.5% (0.5%)		99.0% (1.0%)		98.0% (2.0%)		97.0% (3.0%)		96.0% (4.0%)		95.0% (5.0%)	
bar(g)	psi(g)	m3/hr	cfm	m3/hr	cfm	m3/hr	cfm	m3/hr	cfm	m3/hr	cfm	m3/hr	cfm
5.0	72.5	1.6	0.9	2.2	1.3	3.4	2.0	4.7	2.8	6.0	3.5	7.4	4.4
6.0	87.0	2.0	1.2	2.8	1.7	4.4	2.6	6.1	3.6	7.8	4.6	9.7	5.7
7.0	101.5	2.4	1.4	3.3	1.9	5.2	3.1	7.2	4.2	9.2	5.4	11.4	6.7
8.0	116.0	2.9	1.7	4.0	2.3	6.2	3.7	8.6	5.1	11.0	6.5	13.7	8.1
9.0	130.5	3.4	2.0	4.6	2.7	7.3	4.3	10.1	5.9	12.9	7.6	16.0	9.4
10.0	145.0	3.8	2.3	5.3	3.1	8.3	4.9	11.5	6.8	14.7	8.7	18.2	10.7
11.0	159.5	4.3	2.5	5.9	3.5	9.4	5.5	13.0	7.7	16.6	9.8	20.5	12.1
12.0	174.0	3.2	1.9	5.2	3.1	8.1	4.8	10.9	6.4	13.8	8.1	16.6	9.8
13.0	188.5	5.0	3.0	6.9	4.1	10.9	6.4	15.1	8.9	19.3	11.4	23.9	14.1

⁽¹⁾ Maximum outlet flow rate = 'Minimum outlet flow rate' + 30.0%
m³ reference to standard conditions, 20°C, 1013 mbar(a) and 0% relative water vapour pressure.

For performance figures at other purities and/or pressures, please contact Parker.

Temperature Correction Factors

°C	°F	99.5% (0.5%)	99.0% (1.0%)	98.0% (2.0%)	97.0% (3.0%)	96.0% (4.0%)	95.0% (5.0%)
≤10.0	50.0	0.9	0.90	0.90	0.90	0.90	0.90
20.0	68.0	1.00	1.00	1.00	1.00	1.00	1.00
30.0	86.0	1.00	1.00	1.00	1.00	1.00	1.00
40.0	104.0	0.60	0.80	1.00	1.00	1.10	1.10
50.0	122.0	0.60	0.80	1.00	1.10	1.10	1.20

Product Image*



Operation Parameters

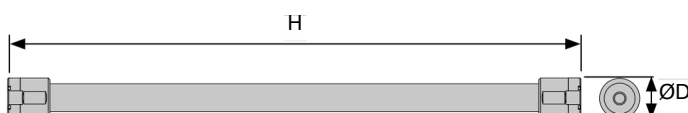
Minimum Inlet Air Quality	ISO 8573-1: 2010 Class 2.4.1	
Minimum Operating Pressure	4.0 bar(g)	58.0 psi(g)
Maximum Operating Pressure	13.0 bar(g)	189.0 psi(g)
Minimum Operating Temperature	5.0°C 41.0°F	
Maximum Operating Temperature	50.0°C	122.0°F
Maximum Pressure Drop	0.3 bar(g)	4.3 psi(g)

Material & Connections

Material	Aluminium
Coating	None
Compressed Air Inlet	G¾"
Exhaust	G1"
Nitrogen Outlet	G¾"

Weight & Dimensions

Weight	5.7 kg	12.5 lbs
Height	1655 mm	65.1"
Diameter	100 mm	3.9"



*Image for representation purposes only. Please visit www.parker.com/membranegasseparation to download the engineering drawings and 3D model files, for an exact configuration.

NITROGEN MEMBRANE PART NUMBER CONFIGURATION

Configurator																																					
S						T	1	5	0	6	-				-			-	A	-	0	0	A														
Model		Prefix		Purity				Prefix				Pressure				Prefix		Housing				Suf fix															
ST1506		ST1506		95.0%				950				5.0 bar(g)				05		ST1506				A															
				96.0%				960				6.0 bar(g)				06																					
				97.0%				970				7.0 bar(g)				07																					
				98.0%				980				8.0 bar(g)				08																					
				99.0%				990				9.0 bar(g)				09																					
				99.5%				995				10.0 bar(g)				10																					
												11.0 bar(g)				11																					
												12.0 bar(g)				12																					
												13.0 bar(g)				13																					

Part number configuration should be based on end user requirement to meet their application/process needs.

E x a m p l e:

	Flow Rate							Purity				Pressure				Housing Material			Suf fix	
Requirement:	10.0m³/hr							@ 95.0%				7.0 bar(g) inlet				Aluminium			00A	
Selection:	11.4m³/hr							950				07				A				
Part Number:	S	T	1	5	0	6	-	9	5	0	-	0	7	-	A	-	0	0	A	



Avilo Stikstof en Persluchtssystemen B.V.
part of interfilter group
Seggeweg 2, 3237 MK Vierpolders
www.avilo.nl
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